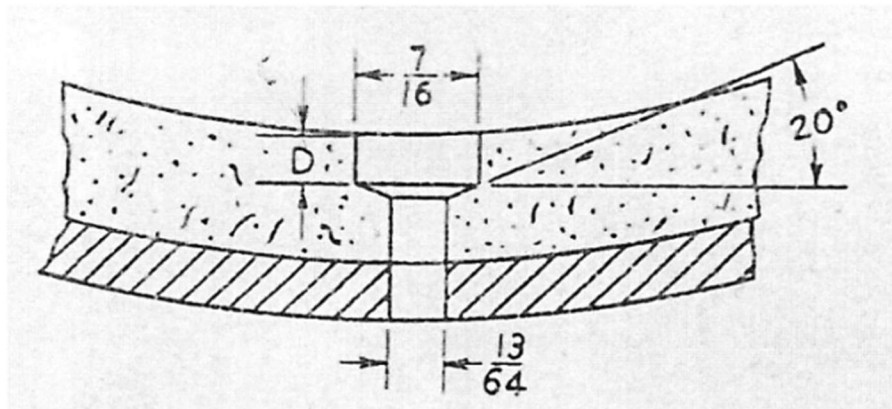


Allis Chambers Dry Type Brake Linings

INSTRUCTIONS FOR DRILLING AND COUNTERSINKING RIVET HOLES IN BRAKE LININGS

TO PROVIDE MAXIMUM WEARING DEPTH IN BRAKE LINING AND YET RETAIN A SUFFICIENT SHOULDER TO PREVENT RIVETS FROM PULLING THROUGH, THE FOLLOWING INSTRUCTIONS SHOULD BE OBSERVED.

- 1. Clamp lining to band in correct position.
- 2. Using band as a template, drill $\frac{13}{64}$ " holes through lining.
- "Countersink lining with a $\frac{7}{16}$ " brake band countersink to depth shown in chart. If countersink is not available, use $\frac{7}{16}$ " drill with a 20° tip." You should use a drill press to control the depth of the countersink holes.



MODEL	Depth
HD9/10/11	$\frac{5}{32}$
HD7	$\frac{5}{32}$
HD5/6	$\frac{5}{32}$
AC-M	$\frac{9}{64}$

Setting Rivet Tool specific rivets ($\frac{3}{16}$ "

\$38.00 each.

